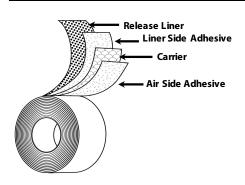


## Tissue-Supported LSE & Low VOC Double-Coated Tape



**Liner:** 74# Polycoated Kraft

Adhesive: Acrylic (1626)

Carrier: Tissue

**Specifications:** Passes Automotive Fogging Test: SAE

J1756 @ 100 °C as tested

Passes Odor Test SAE J1351

Meets numerous other Auto Specs

## **Applications**

- Automotive interior applications
- Insulation
- Foam-to-foam or foam-to-plastic bonding
- LSE and Low VOC

- Headliners
- Panel electronics
- Substrates including ABS, TPO, powder coated paints, PE, PP, and foams

Features Benefits

Acrylic Adhesive	Quick initial tack		
	<ul> <li>Low fogging, low flammability</li> </ul>		
	<ul> <li>High peel and shear properties</li> </ul>		
	<ul> <li>Excellent high and low temperature performance</li> </ul>		
Tissue Supported	Facilitates clean die-cuts		
• 74# Kraft Liner	<ul> <li>Conformable and good dimensional stability</li> </ul>		

## **Typical Test Values**

	Standard UOM	Metric UOM	Test Method
Thickness (Carrier & Adhesive)	5.0 mils	0.127 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	55 oz/in	6.02 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	170 oz/in	18.60 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F Standard Shelf Life: 12 months from date of shipment

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