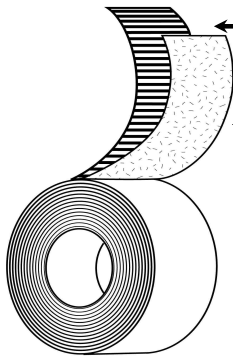


## Acrylic Transfer Tape



Release Liner

Liner:

80# Poly-Coated Kraft

Adhesive

Adhesive:

Acrylic (I630)

### Applications

- Permanent bonding to a variety of foam materials
- Mounting sound damping materials
- Screen print and nameplate applications

### Features

- Acrylic Adhesive
- 80# Polycoated Kraft Liner

### Benefits

- High tack adhesive
- Superior bond to a variety of foam substrates
- Excellent peel and shear properties
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	2.0 mils	0.051 mm	PSTC 133
<b>Liner Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Adhesion to Steel (Initial)</b>	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (24 Hr Dwell)</b>	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Initial)</b>	72 oz/in	7.88 N/cm	PSTC 101 Mod - 4 mil Alu Foil
<b>Adhesion to Steel (24 Hr Dwell)</b>	88 oz/in	9.63 N/cm	PSTC 101 Mod - 4 mil Alu Foil
<b>Shear Strength (at 72 °F)</b>	>7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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