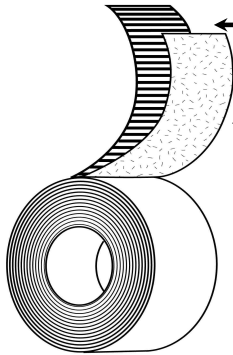


Acrylic Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft Liner

Adhesive

Adhesive:

Acrylic (I639)

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring resistance to microbial growth
- Applications requiring higher heat resistance

Features

Benefits

- Acrylic Adhesive
- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- 74# Polycoated Kraft Liner
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	55 oz/in	6.02 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	60 oz/in	6.56 N/cm	PSTC 16
Shear Strength (at 72 °F)	7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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