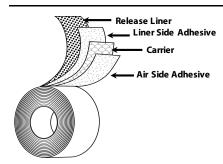


EBTB-290

Extreme Bond - Double Coated Foam Tape



Liner: 74lb Polycoated Kraft

Liner Side Adhesive: Acrylic (1621)

Backing/Carrier: 1/16" Black Cross-linked PE Foam

Air Side Adhesive: Acrylic (1621)

Applications

 Long-term indoor/outdoor bonding to glass, ceramics, primed and painted aluminum and plastics without silane/isopropanol pre-wash Fills irregularities and provides cushioning, as well as shock and vibration absorption

Features Benefits

Acrylic Adhesive	 Designed for extreme environmental exposure
	 Moderate shear strength
	Excellent UV resistance
	 Excellent adhesion to glass
	 No pre-wash required
Foam Carrier	 Conformable and allows for expansion and
	contraction with temperature variations
	 Resistant to air, water, and detergents
• 74# Polycoated Kraft Liner	 Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	72.0 mils	1.829 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	62.50 mils	1.588 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	>100* oz/in	>11 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	>100* oz/in	>11 N/cm	PSTC 101 Mod
Shear Strength	>14 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

^{*}Adhesive peel strength supercedes cohesive strength of the foam carrier.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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