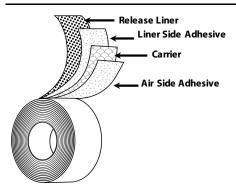


HFW-395

Double-Coated Foam Glazing Tape



Liner: 4 mil Blue PP

Liner Side Adhesive: Acrylic (1625)

Backing/Carrier: 3/32" White Crosslinked Closed Cell PE

Foam

Air Side Adhesive: Rubber (1913)

Specifications: AAMA 810.1-16 for expanded cellular

glazing tape

Applications

 Seal window glass onto wood, aluminum, or plastic frames

Seals against air, moisture, light, and dust

 Provides cushioning to absorb vibration and shock

• Thermal insulating and sound deadening

Features Benefits

Liner Side Acrylic Adhesive	 Good UV resistance for glass-side application 		
	 Moderate shear strength 		
	Excellent bond to surfaces		
Foam Carrier	Conformable		
	 Minimal moisture absorption 		
Air Side Rubber Adhesive	 Aggressive adhesion to surfaces 		
PE Film Liner	 Lends itself to die-cutting and kiss cuts 		

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	102.0 mils	2.591 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	94.0 mils	2.388 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	4.0 mils	0.102 mm	PSTC 133
Adhesion to Steel (Air Side)	80 oz/in	8.75 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 160 °F	-1 to 71 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.

