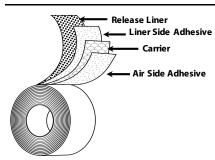


MTB-290

Muntin - Double Coated Foam Tape



Liner: 74lb Polycoated Kraft

Liner Side Adhesive: Acrylic (1621)

Backing/Carrier: 1/16" Black Cross-linked PE Foam

Air Side Adhesive: Acrylic (1621)

Specifications: AAMA 813-16 (SDL)

Applications

 Long-term indoor/outdoor bonding to glass, ceramics, primed and painted aluminum and plastics without silane/isopropanol pre-wash Fills irregularities and provides cushioning, as well as shock and vibration absorption

Features Benefits

Acrylic Adhesive	 Designed for extreme environmental exposure Moderate shear strength Excellent UV resistance
	 No pre-wash required
Foam Carrier	 Conformable and allows for expansion and contraction with temperature variations Resistant to air, water, and detergents
 74# Polycoated Kraft Liner 	 Conformable and good dimensional stability

Typical Test Values

	- / -					
	Standard	ard UOM Metric UOM		UOM	Test Method	-
Overall Thickness (w/liner)	72.0	mils	1.829	mm	PSTC 133	
Air-Side Adhesive Thickness	2.0	mils	0.051	mm	PSTC 133	
Carrier Thickness	62.50	mils	1.588	mm	PSTC 133	
Liner Side Adhesive Thickness	2.0	mils	0.051	mm	PSTC 133	
Liner Thickness	5.5	mils	0.140	mm	PSTC 133	
Adhesion to Glass (RT, 72 Hrs)	> 6.5*	pli			PSTC 103 Mod	
Static Shear (No Dwell)	>14 Days				PSTC 107 Mod	
Note: Extensive test results available	e upon rec	quest				
Laminating Temperature	68 to 100 °F		20 to 38 °C			
Service Temperature	-30 to	220 °F	-34 to 10	04 °C		

^{*}Adhesive peel strength supercedes cohesive strength of the foam carrier.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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