**Polyken**

**3599E**

Transfer Adhesive

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**Release Liner**

**Adhesive:** Medical-grade acrylic (M121)

**Liner:** 4 mil PET Film, silicone treated on both sides

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**Applications**

- Medical device attachment
- Medical device assembly

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**Features**

- Acrylic Adhesive
- PET Fil Liner

**Benefits**

- Excellent adhesion to skin
- Good balance of shear, tack, and adhesion
- Excellent lay flat and dimensional stability
- Easy to die-cut

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**Typical Test Values**

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness w/liner</td>
<td>5.1 mils</td>
<td>0.130 mm</td>
</tr>
<tr>
<td>Adhesive Thickness</td>
<td>1.1 mils</td>
<td>0.028 mm</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>4.0 mils</td>
<td>0.102 mm</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>50 oz/in</td>
<td>5.47 N/cm</td>
</tr>
</tbody>
</table>

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**Product Safety**

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic, and non-irritating.

In accordance with FDA cGMP requirements, Berry reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

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**Recommended Storage Conditions:** 40-60% Humidity, 60°F-80°F

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