3599D Transfer Adhesive

Adhesive: Medical-grade acrylic (M121)
Liner: 76lb bleached polycoated kraft, silicone treated on both sides

Applications
- Medical device attachment
- Medical device assembly

Features
- Acrylic Adhesive
- 76lb Release Liner

Benefits
- Excellent adhesion to skin
- Good balance of shear, tack, and adhesion
- Good dimensional stability and lay-flat
- Easy to die-cut

Typical Test Values

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness w/Liner</td>
<td>6.7 mils</td>
<td>0.170 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness</td>
<td>1.1 mils</td>
<td>0.028 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.6 mils</td>
<td>0.142 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>58 oz/in</td>
<td>6.35 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
</tbody>
</table>

Product Safety
The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic and non-irritating.

In accordance with FDA cGMP requirements, Berry reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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