Polyken®
Medical Pressure-Sensitive Tapes

3586B
Double-Coated Tape

Liner: 60 lb bleached kraft
Liner Side Adhesive: Non-sensitizing acrylic (M109)
Backing/Carrier: 0.5 mil polyester film
Air Side Adhesive: Non-sensitizing acrylic (M109)

Applications
- Surgical drape fabrication and assembly
- Medical device assembly
- Medical device attachment
- Surgical drape attachment: drape to drape, drape to skin

Features
- Polyester Film Carrier
- Non-Sensitizing Acrylic Adhesive
- 60lb Bleached Kraft

Benefits
- Support for aid in processing and application
- Easily conforms to various surface types
- High tack and good shear properties
- Stable to E1O and gamma sterilization
- Easy liner removal

Typical Test Values

<table>
<thead>
<tr>
<th>Test</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness w/liner</td>
<td>6.3 mils</td>
<td>0.160 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness (Air Side)</td>
<td>1.2 mils</td>
<td>0.030 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Carrier Thickness</td>
<td>0.5 mils</td>
<td>0.013 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness (Liner Side)</td>
<td>1.2 mils</td>
<td>0.030 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>3.4 mils</td>
<td>0.086 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (Air Side)</td>
<td>110 oz/in</td>
<td>30.6 N/25mm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Adhesion to Steel (Liner Side)</td>
<td>100 oz/in</td>
<td>27.8 N/25mm</td>
<td>PSTC 101 Mod</td>
</tr>
</tbody>
</table>

Product Safety

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic, non-sensitizing, and non-irritating.

In accordance with FDA cGMP requirements, Berry reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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