Scrim Reinforced Transfer Tape

Liner: 55# Gold Glassine Liner

Adhesive: Acrylic (1645)

Backing/Carrier: Scrim

**Applications**

- Laminating and bonding applications on high and low surface energy materials, rough or porous materials such as non-wovens, felts, foams, etc.
- Ideal for low volatile compound (VOC) applications

**Features**

- Acrylic Adhesive
- Scrim Reinforcement
- 55# Glassine Liner

**Benefits**

- High peel strength
- Excellent high or low temperature performance
- Bonds to a wide range of substrates
- Good wet out on rough and porous surfaces
- Provides strength and dimensional stability
- Conformable and good dimensional stability

**Typical Test Values**

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness (Adhesive &amp; Scrim)</td>
<td>3.5 mils</td>
<td>0.089 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>3.0 mils</td>
<td>0.076 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (15 min dwell)</td>
<td>90 oz/in</td>
<td>9.85 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Adhesion to Steel (72 hr dwell)</td>
<td>90 oz/in</td>
<td>9.85 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Shear Strength</td>
<td>&lt;24 Hours</td>
<td></td>
<td>PSTC 107</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td></td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-4 to 300 °F</td>
<td>-20 to 149 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment.

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