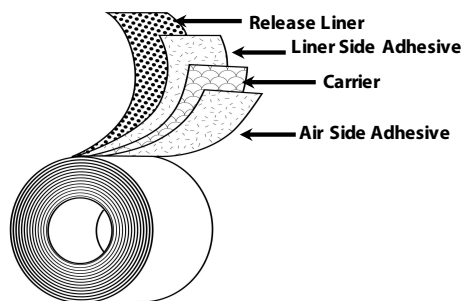


Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic (I642)

Backing/Carrier: Non-Woven

Air Side Adhesive: Acrylic (I642)

Applications

- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound applications

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- High tack and excellent shear
- Excellent bond to foam substrates
- Low VOC adhesive
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	10.4 mils	0.264 mm	PSTC 133
Thickness (Adhesive & Carrier)	4.9 mils	0.124 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side -72Hr Dwell)	77 oz/in	8.42 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side - 72Hr Dwell)	77 oz/in	8.42 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	110 oz/in	12.03 N/cm	PSTC 16
Shear Strength	>3 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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