ADCHEM
The adhesive tape engineers®

2754T
Double-Coated Tissue Tape

Release Liner
Liner Side Adhesive
Carrier
Air Side Adhesive
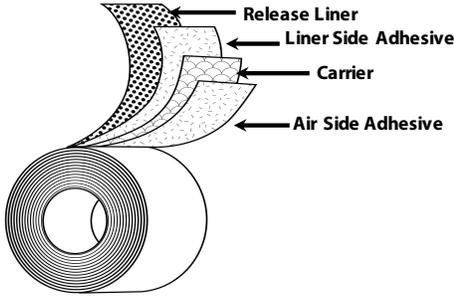
Liner:	74# Polycoated Kraft
Liner Side Adhesive:	Acrylic (1642)
Backing/Carrier:	Tissue
Air Side Adhesive:	Acrylic (1642)

Applications

- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound applications

Features	Benefits
• Acrylic Adhesive	• High tack and excellent shear
	• Excellent bond to foam substrates
	• Low VOC adhesive
• Tissue Carrier	• Support for aid in processing and application
	• Conformable
• 74# Polycoated Kraft Liner	• Conformable and good dimensional stability

Typical Test Values

	Standard UOM		Metric UOM		Test Method
Overall Thickness (w/liner)	10.4	mils	0.264	mm	PSTC 133
Thickness (Adhesive & Carrier)	4.9	mils	0.124	mm	PSTC 133
Liner Thickness	5.5	mils	0.140	mm	PSTC 133
Adhesion to Steel (Air Side -72Hr Dwell)	77	oz/in	8.42	N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side - 72Hr Dwell)	77	oz/in	8.42	N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	110	oz/in	12.03	N/cm	PSTC 16
Shear Strength	>3	Days			PSTC 107 Mod
Laminating Temperature	68 to 100 °F		20 to 38 °C		
Service Temperature	-30 to 250 °F		-34 to 121 °C		

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment