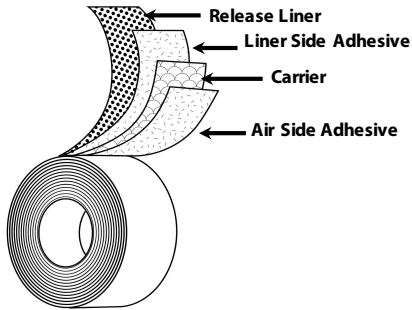


Differential Double-Coated Polyester Film Tape



Liner: 12pt Polycoated Kraft
Liner Side Adhesive: Rubber (I920)
Backing/Carrier: 0.5 mil PET Film
Air Side Adhesive: Acrylic (I639)
Specifications: Chrysler PF-10770(NC); Toyota TSK6712G
 GM 3607M Type1, 3622M Type IV
 Ford ESA-M11P19-A, ESB-M3G76-B2, ESH-M11P19-B
 Delphi SD2-324 4.1.1, 4.1.4.4.3.3

Applications

- Bonding to a variety of ether, ester, and low perm urethane foams
- LSE bonding including talc-filled polypropylene urethane foams

Features

- Acrylic Adhesive
- Polyester Film Carrier
- Rubber Adhesive
- 12pt Board Liner

Benefits

- Excellent heat resistance
- Low fogging (tested at 24 hrs, 200 °F)
- Biostatic additive resists microbial growth
- Support for aid in processing and application
- Conformable
- High tack
- Heat-resistant
- Rigid liner facilitates processing and application

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|---------------------------------------|--------------|-------------|-------------------------------|
| Overall Thickness (w/liner) | 14.8 mils | 0.376 mm | PSTC 133 |
| Air-Side Adhesive Thickness | 1.5 mils | 0.038 mm | PSTC 133 |
| Carrier Thickness | 0.5 mils | 0.013 mm | PSTC 133 |
| Liner Side Adhesive Thickness | 1.5 mils | 0.038 mm | PSTC 133 |
| Liner Thickness | 11.3 mils | 0.287 mm | PSTC 133 |
| Adhesion to Steel (Air Side) | 60 oz/in | 6.56 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Liner Side) | 115 oz/in | 12.58 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Air Side) | 140 oz/in | 15.32 N/cm | PSTC 101 Mod - 2 mil Alu Foil |
| Adhesion to Steel (Liner Side) | 160 oz/in | 17.50 N/cm | PSTC 101 Mod - 2 mil Alu Foil |
| Shear Strength (Room Temp) | >7 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | 30 to 160 °F | -1 to 71 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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