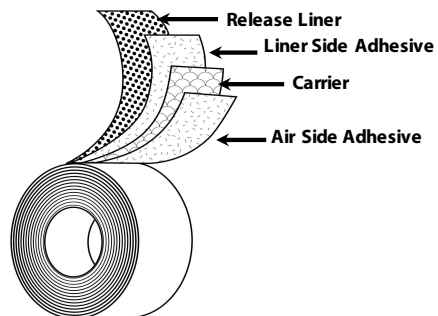


Differential Double-Coated Polyester Film Tape



- Liner:** 12pt Polycoated Kraft
- Liner Side Adhesive:** Acrylic (I633)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Acrylic (I639)
- Specifications:** Delphi SD2-324 and other automotive specifications

Applications

- Bonding to a variety of ether, ester, and low perm urethane foams
- Seal and gasket applications
- Ideal for under-hood and other high temp uses

Features

- Liner-Side Acrylic Adhesive
- Polyester Film Carrier
- Air-Side Acrylic Adhesive
- 12pt Board Liner

Benefits

- Outstanding shear and heat resistance
- Biostatic additive resists microbial growth
- Support for aid in processing and application
- Conformable
- Excellent heat resistance
- Biostatic additive resists microbial growth
- Rigid liner facilitates processing and application

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	14.8 mils	0.376 mm	PSTC 133
Air-Side Adhesive Thickness	1.5 mils	0.038 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.5 mils	0.038 mm	PSTC 133
Liner Thickness	11.3 mils	0.287 mm	PSTC 133
Adhesion to Steel (Air Side)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	65 oz/in	7.11 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	150 oz/in	16.41 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength (Room Temp, 120 °F)	168 hours		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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