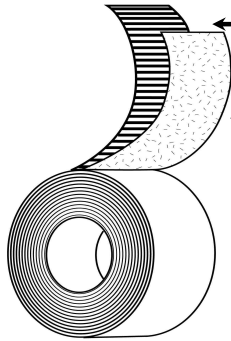


## Low-Surface Energy (LSE) Transfer Tape

**Release Liner****Liner:**

80# Densified Kraft

**Adhesive****Adhesive:**

Acrylic (I624)

**Specifications:**

IBM 877551, 877553, 898395, and 5496244 on selected customer-supplied urethane foams

### Applications

- Bonding to low-energy surfaces such as talc-filled polypropylene and urethane foams
- Applications where heavy adhesive mass is desired
- Mounting and bonding in automotive and appliance applications

### Features

- Acrylic Adhesive
- 80# Kraft Liner

### Benefits

- Bonds well to low energy and foam surfaces
- Excellent high and low temperature performance
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	5.0 mils	0.127 mm	PSTC 133
<b>Liner Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Adhesion to Steel (24 hr dwell)</b>	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (24 hr dwell)</b>	150 oz/in	16.41 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Loop Tack</b>	110 oz/in	12.03 N/cm	PSTC 16
<b>Shear Strength</b>	72 Hours		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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