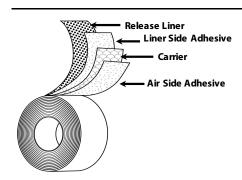


Double-Coated Foam Tape



Liner: 60# Densified Kraft

Liner Side Adhesive: Rubber (1920)

Backing/Carrier: 4lb Density White Closed-Cell Cross-

Linked PE Foam

Air Side Adhesive: Rubber (1920)

Applications

 Mounting signs, wire clips, moldings, reflectors, molded and extruded plastics, hardware, etc.

Features Benefits

Rubber Adhesive	Moderate tack		
	 Excellent shear strength 		
	 Bonds well to certain LSE substrates 		
PE Foam Carrier	Facilitates gap filling for bonding to irregular		
	surfaces		
	 Closed cell foam resists water/oil absorption 		
60# Kraft Liner	Easily die-cut		

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	39.5 mils	1.003 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	32.0 mils	0.813 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	3.5 mils	0.089 mm	PSTC 133
Adhesion to Steel (Cohesive)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>14 Days no creep		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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