Low-Surface Energy (LSE) & Low VOC Transfer Tape

Liner: 74# Polycoated Kraft
Adhesive: Acrylic (1626)

Specifications:
- Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested
- Passes Odor Test SAE J1351
- Meets numerous other Auto Specs

Applications
- Automotive interior attachments
- Nameplates
- Wire and cable mounting
- LSE and Low VOC bonding
- Vibration and sound damping with fabrics and foams
- Mounting and bonding rigid and flexible plastics as well as foams

Features
- Acrylic Adhesive
- 74# Kraft Liner

Benefits
- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Conformable and good dimensional stability

Typical Test Values

<table>
<thead>
<tr>
<th></th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Thickness</td>
<td>2.0 mils</td>
<td>0.051 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (24 hr dwell)</td>
<td>50 oz/in</td>
<td>5.47 N/cm</td>
<td>PSTC 101 Mod - 1 mil PET</td>
</tr>
<tr>
<td>Adhesion to Steel (24 hr dwell)</td>
<td>140 oz/in</td>
<td>15.32 N/cm</td>
<td>PSTC 101 Mod - 2 mil Alu Foil</td>
</tr>
<tr>
<td>Loop Tack</td>
<td>110 oz/in</td>
<td>12.03 N/cm</td>
<td>PSTC 16</td>
</tr>
<tr>
<td>Shear Strength</td>
<td>&gt;7 Days</td>
<td></td>
<td>PSTC 107 Mod</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td></td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-30 to 375 °F</td>
<td>-34 to 191 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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