# Low-Surface Energy (LSE) & Low VOC Transfer Tape

**Liner:** 74# Polycoated Kraft  
**Adhesive:** Acrylic (I626)  
**Specifications:**  
- Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested  
- Passes Odor Test SAE J1351  
- Meets numerous other Auto Specs

## Applications
- Nameplates  
- Attaching to powder coated and other LSE finishes  
- Cost effective option for many LSE applications  
- Bonding to a variety of high and low surface energy materials such as ABS, powder coated paints, TPO, PE, PET, and more

## Features
- Acrylic Adhesive  
- 74# Kraft Liner

## Benefits
- Quick initial tack  
- Low fogging, low flammability  
- High peel and shear properties  
- Excellent high and low temperature performance  
- Conformable and good dimensional stability

## Typical Test Values

<table>
<thead>
<tr>
<th>Test Category</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Thickness</td>
<td>3.0 mils</td>
<td>0.076 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (24 hr dwell)</td>
<td>58 oz/in</td>
<td>6.35 N/cm</td>
<td>PSTC 101 Mod - 1 mil PET</td>
</tr>
<tr>
<td>Adhesion to Steel (24 hr dwell)</td>
<td>160 oz/in</td>
<td>17.50 N/cm</td>
<td>PSTC 101 Mod - 2 mil Alu Foil</td>
</tr>
<tr>
<td>Loop Tack</td>
<td>125 oz/in</td>
<td>13.68 N/cm</td>
<td>PSTC 16</td>
</tr>
<tr>
<td>Shear Strength</td>
<td>&gt;7 Days</td>
<td></td>
<td>PSTC 107 Mod</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td></td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-30 to 375 °F</td>
<td>-34 to 191 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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