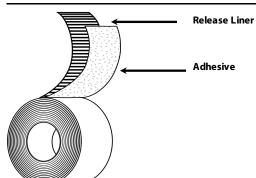


Low-Surface Energy (LSE) Transfer Tape



Liner: 74# Polycoated Kraft

Adhesive: Acrylic (1626)

Specifications: Passes Automotive Fogging Test: SAE

J1756 @ 100 °C as tested

Passes Odor Test SAE J1351

Meets numerous other Auto Specs

Applications

- Automotive interior attachments
- Glass to rear-view mirror
- Vibration and sound damping with fabrics and foams
- Wire and cable mounting
- Bonding to ABS, foil, film, TPO, TFPP, nylon, and alass

Features Benefits

| Acrylic Adhesive | Quick initial tack | | |
|-------------------|--------------------|--|--|
| | • | Low fogging, low flammability | |
| | • | High peel and shear properties | |
| | • | Excellent high and low temperature performance | |
| • 74# Kraft Liner | • | Conformable and good dimensional stability | |

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|---------------------------------|---------------|---------------|-------------------------------|
| Adhesive Thickness | 4.5 mils | 0.114 mm | PSTC 133 |
| Liner Thickness | 5.5 mils | 0.140 mm | PSTC 133 |
| Adhesion to Steel (24 hr dwell) | 58 oz/in | 6.35 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (24 hr dwell) | 180 oz/in | 19.69 N/cm | PSTC 101 Mod - 2 mil Alu Foil |
| Loop Tack | 140 oz/in | 15.32 N/cm | PSTC 16 |
| Shear Strength | >7 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | -30 to 375 °F | -34 to 191 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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