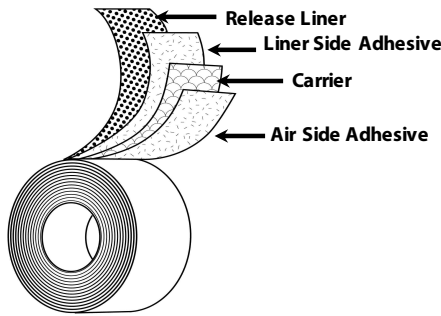


6849M

Double-Coated Tape



Liner:	55# Densified Kraft
Liner Side Adhesive:	Acrylic (I622)
Backing/Carrier:	0.5 mil PET Film
Air Side Adhesive:	Acrylic (I622)

Applications

- Ideal for splicing paper, films, and foils
- General bonding applications
- Bonding and laminating Tyvek® and polyesters used in sterilization bags and pouches

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 55# Kraft Liner

Benefits

- High tack, moderate shear strength
- Good temperature resistance
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	5.9 mils	0.150 mm	PSTC 133
Air-Side Adhesive Thickness	1.1 mils	0.028 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.1 mils	0.028 mm	PSTC 133
Liner Thickness	3.2 mils	0.081 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	64 oz/in	7.00 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side)	64 oz/in	7.00 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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