Acrylic Transfer Tape

Liner: 74# Polycoated Kraft

Adhesive: Acrylic (1629)

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring resistance to microbial growth

Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

Benefits

- High peel adhesion
- High shear strength
- Biostatic additive resists microbial growth
- Excellent adhesion to a broad spectrum of foams
- Conformable and good dimensional stability

Typical Test Values

<table>
<thead>
<tr>
<th>Feature</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Thickness</td>
<td>2.0 mils</td>
<td>0.051 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>50 oz/in</td>
<td>5.47 N/cm</td>
<td>PSTC 101 Mod - 1 mil PET</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>150 oz/in</td>
<td>16.41 N/cm</td>
<td>PSTC 101 Mod - 2 mil Alu Foil</td>
</tr>
<tr>
<td>Shear Strength (at 72 °F)</td>
<td>7 Days</td>
<td></td>
<td>PSTC 107 Mod</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td></td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-30 to 220 °F</td>
<td>-34 to 104 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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