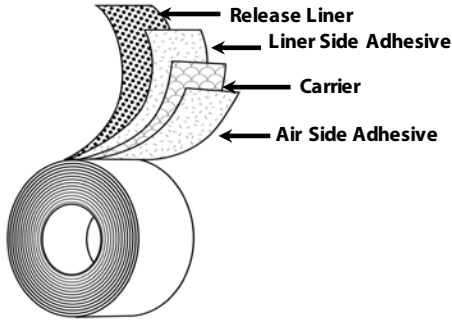




754M

Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic

Backing/Carrier: 0.5 mil PET Film

Air Side Adhesive: Acrylic

Applications

- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound (VOC) applications

Features

- Acrylic Adhesive
- PET Film Carrier
- 74# Kraft Liner

Benefits

- High tack and excellent shear
- Excellent bond to foam substrates
- Low VOC adhesive
- Provides strength and stability
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Adhesive & Carrier)	4.2 mils	0.107 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (72 hr dwell)	77 oz/in	8.42 N/cm	PSTC 101 Mod
Loop Tack	120 oz/in	13.13 N/cm	PSTC 16
Shear Strength (Air Side)	>9 Days		
Laminating Temperature	68 to 100 °F	30 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment.

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