754T Double-Coated Tape

**Liner:** 74# Polycoated Kraft

**Liner Side Adhesive:** Acrylic

**Backing/Carrier:** Non-Woven

**Air Side Adhesive:** Acrylic

### Applications
- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound (VOC) applications

### Features
- Acrylic Adhesive
- Non-woven Reinforcement
- 74# Kraft Liner

### Benefits
- Excellent tack and good shear
- Excellent adhesion to foam substrates
- Low VOC adhesive
- Provides stability and conformability
- Conformable and good dimensional stability

### Typical Test Values

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Standard UOM (Thickness, Liner Thickness, Adhesion to Steel, Loop Tack, Shear Strength, Laminating Temperature, Service Temperature)</th>
<th>Metric UOM (Thickness, Liner Thickness, Adhesion to Steel, Loop Tack, Shear Strength, Laminating Temperature, Service Temperature)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness (Adhesive &amp; Scrim)</td>
<td>4.9 mils</td>
<td>0.124 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>77 oz/in</td>
<td>8.42 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Loop Tack</td>
<td>110 oz/in</td>
<td>12.03 N/cm</td>
<td>PSTC 16</td>
</tr>
<tr>
<td>Shear Strength</td>
<td>&gt;3 Days</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>30 to 38 °C</td>
<td></td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-30 to 250 °F</td>
<td>-34 to 121 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment.

This information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.