7834
Acrylic Transfer Tape

Release Liner  Liner: 74# Polycoated Kraft Liner
Adhesive: Acrylic (1639)

Applications
- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring higher heat resistance
- Applications requiring resistance to microbial growth

Features
- Acrylic Adhesive
- 74# Polycoated Kraft Liner

Benefits
- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- Conformable and good dimensional stability

Typical Test Values

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Thickness</td>
<td>4.0 mils</td>
<td>0.102 mm</td>
<td>PSTC 133</td>
<td>4.0 mils</td>
<td>0.102 mm</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
<td>PSTC 133</td>
<td>5.5 mils</td>
<td>0.140 mm</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>65 oz/in</td>
<td>7.11 N/cm</td>
<td>PSTC 101 Mod - 1 mil PET</td>
<td>65 oz/in</td>
<td>7.11 N/cm</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>170 oz/in</td>
<td>18.60 N/cm</td>
<td>PSTC 101 Mod - 2 mil Alu Foil</td>
<td>170 oz/in</td>
<td>18.60 N/cm</td>
</tr>
<tr>
<td>Shear Strength (at 72 °F)</td>
<td>7 Days</td>
<td></td>
<td>PSTC 107 Mod</td>
<td>7 Days</td>
<td></td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td>PSTC 107 Mod</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-30 to 250 °F</td>
<td>-34 to 121 °C</td>
<td>PSTC 107 Mod</td>
<td>-30 to 250 °F</td>
<td>-34 to 121 °C</td>
</tr>
</tbody>
</table>

Recommended Storage Conditions:  40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

This information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY’s knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user’s information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.