HFW-395
Double-Coated Foam Glazing Tape

Available from BERRY GLOBAL, INC.

Liner: 4 mil Blue PP
Liner Side Adhesive: Acrylic (I625)
Backing/Carrier: 3/32” White Crosslinked Closed Cell PE Foam
Air Side Adhesive: Rubber (I913)
Specifications: AAMA 810.1-16 for expanded cellular glazing tape

Applications
- Seal window glass onto wood, aluminum, or plastic frames
- Seals against air, moisture, light, and dust
- Provides cushioning to absorb vibration and shock
- Thermal insulating and sound deadening

Features
- Liner Side Acrylic Adhesive
- Foam Carrier
- Air Side Rubber Adhesive
- PE Film Liner

Benefits
- Good UV resistance for glass-side application
- Moderate shear strength
- Excellent bond to surfaces
- Conformable
- Minimal moisture absorption
- Aggressive adhesion to surfaces
- Lends itself to die-cutting and kiss cuts

Typical Test Values

<table>
<thead>
<tr>
<th>Test Category</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall Thickness (w/liner)</td>
<td>102.0 mils</td>
<td>2.591 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Air-Side Adhesive Thickness</td>
<td>2.0 mils</td>
<td>0.051 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Carrier Thickness</td>
<td>94.0 mils</td>
<td>2.388 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Side Adhesive Thickness</td>
<td>2.0 mils</td>
<td>0.051 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>4.0 mils</td>
<td>0.102 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (Air Side)</td>
<td>80 oz/in</td>
<td>8.75 N/cm</td>
<td>PSTC 101 Mod - 1 mil PET, PSTC 107 Mod</td>
</tr>
<tr>
<td>Shear Strength</td>
<td>&gt;7 Days</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>68 to 100 °F</td>
<td>20 to 38 °C</td>
<td></td>
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<tr>
<td>Service Temperature</td>
<td>30 to 160 °F</td>
<td>-1 to 71 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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