



## **Transfer Adhesive**

Release Liner							
Adhesive	Adhesive:	Rubber-Based (M117)					
	Liner:	60 lb bleached kraft, silicone treated on both sides with differential release					
Applications							
Mounting and laminating electronic	• Me	dical device assembly					
components	mponents • Senso						
<ul> <li>Medical device component</li> </ul>	Pulse oximetry						
<ul> <li>Patient monitoring</li> </ul>							
Features		Benefits					
Rubber Adhesive		perior adhesion to various materials for non-					
Release Liner	• Eas	sy liner removal					
Typical Test Values							

	Standard UC	M	Metric l	NOU	Test Method				
Total Thickness w/liner	5.3 m	ils	0.135	mm	PSTC 133				
Adhesive Thickness	1.8 m	ils	0.046	mm	PSTC 133				
Liner Thickness	5.5 m	ils	0.140	mm	PSTC 133				
Adhesion to Steel	160 oz	ː/in	17.50	N/cm	PSTC 101 Mod				
Liner Release	46 g/	/in	0.18	N/cm	ASTM D-5375				
	Pro	duct	Safety	,					

## The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be noncytotoxic and non-irritating.

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F Shelf Life: 12 months from the date of manufacture

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