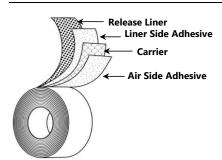


9311M

Permanent/Removable Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic (M130)

Backing/Carrier: 0.5 mil PET Film

Air Side Adhesive: Acrylic (M131)

Applications

 Bonding and laminating to foams, fabrics, and non-wovens where clean removal is required · General purpose bonding uses

Features Benefits

 Air-Side Acrylic Adl 	hesive	High tack and shear	
	•	Moderate peel	
	•	Bonds to a variety of substrates	
Polyester Film Carr		Support for aid in processing and application Conformable	
• Liner-Side Acrylic A	Adhesive	Good bond to surfaces	
	•	Clean removal from many substrates	
	•	Repositionable	
 74# Polycoated Kraft Liner 		Good lay-flat; moisture resistant	

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	8.2 mils	0.208 mm	PSTC 133
Air-Side Adhesive Thickness	1.2 mils	0.030 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.0 mils	0.025 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	32 oz/in	3.50 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Product Safety

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic and non-irritating.

In accordance with FDA cGMP requirements, Berry Global reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations want great products and the such with all applicable federal, state and local laws and regulations will be added the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.

