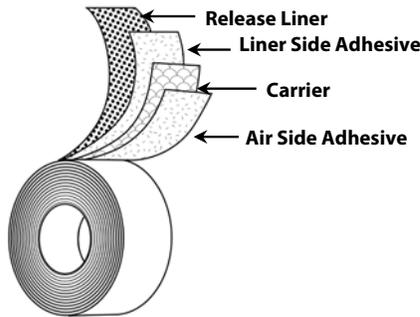


POLYKEN®

2538A

Double-Coated Tape



Liner: 60lb bleached kraft, silicone release treated on both sides

Liner Side Adhesive: Rubber (I901)

Backing/Carrier: 1.0 mil Polyester Film

Air Side Adhesive: Rubber (I901)

Applications

- Mounting tape for foams and plastics
- POP displays
- Hang tags

Features

- PET Film Carrier
- Rubber Adhesive
- 60lb Release Liner

Benefits

- Support for aid in processing and application
- High peel, high tack adhesive for rigorous applications
- Excellent performance over a wide temperature range
- Dimensionally stable
- Excellent die-cuttability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	8.9 mils	0.226 mm	PSTC 133
Adhesive Thickness (Air Side)	2.2 mils	0.056 mm	PSTC 133
Adhesive Thickness (Liner Side)	2.2 mils	0.056 mm	PSTC 133
Carrier Thickness	1.0 mils	0.025 mm	PSTC 133
Liner Thickness	3.5 mils	0.089 mm	PSTC 133
Adhesion to Steel (Air Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	168+ hours		PSTC 107
Shear Strength (Liner Side)	168+ hours		PSTC 107
Laminating Temperature	50 to 120 °F	10 to 49 °C	
Maximum Continuous Use	160 °F	82 °C	
Intermittent Use	180 °F	104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

The information presented herein was prepared at BERRY PLASTICS CORPORATION (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To Berry Plastics' knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY PLASTICS assumes any legal responsibility.



25 Forge Pkwy Franklin, MA 02038
1-800-343-7875 Fax 1-800-328-4822
www.polyken.com

11/5/15