

# Protective Care Adhesives

Berry Global is an industry-leader in providing tapes used in the manufacture of face shields and other protective and safety apparel.

From our US manufacturing facilities, Berry Global stands ready to serve you with quality on-time products to meet today's critical need for protective equipment. Call on our team of experts to recommend an Adchem or Polyken solution designed to help protect those at the front lines in hazardous environments.



## Medical Foam & Non-Woven Tapes

Product	Adhesive (LS/AS)	LS Adhesive Thickness	AS Adhesive Thickness	Carrier	Liner	Testing	Uses
2932O	Non-Sensitizing Acrylic (M108)	2.0	N/A	1/32" White PE Foam	42# SCK	C, I, S	Seals, gaskets, face shields, and electrode uses (EKG, ECG, TENS, AED).
3578D	Non-Sensitizing Acrylic (M108)	2.0	N/A	1/16" White PE Foam	74# PC KFT	C, I, S	Seals, gaskets, face shields, and electrode uses (EKG, ECG, TENS, AED).
3585A	Extended-Wear Acrylic (M110)	2.0	N/A	1/16" White PE Foam	74# PC KFT	C, I, S	Seals, gaskets, face shields, and electrodes (EKG, ECG, TENS, AED). High moisture resistance for direct skin uses.
3589A	Non-Sensitizing Acrylic (M109)	1.4	1.1	1/16" White PE Foam	60# PC KFT	C, I, S	Assembly applications. Fills gaps for seals and gaskets. Electrodes (EKG, ECG, TENS, AED).
3577C	Medical-Grade Rubber (M117)/ Non-Sensitizing Acrylic (M109)	2.5	2.5	1/32" White PE Foam	4 mil PET Film	C, I, S	Assembly applications. Fills gaps for seals and gaskets, electrodes (EKG, ECG, TENS, AED).
2328F	Non-Sensitizing Acrylic (M109)	1.8	N/A	2.4 oz/sy Non-Woven	96# PC KFT	C, I, S	Wound care, island dressings, and soft protective covering. Electrodes and sensor devices.

**Testing Note:** Performed in accordance with ISO 10993; C: Non-Cytotoxic, I: Non-Irritating, S: Non-Sensitizing

# Double-Coated Tapes

Product	Adhesive (LS/AS)	LS Adhesive Thickness	AS Adhesive Thickness	Carrier	Liner	Testing	Uses
1731D	Non-Sensitizing Acrylic (M109)	1.4	1.4	0.5 mil PET Film	76# PC KFT	C, I, S	Surgical drape assembly and attachment. Bonding to foams and medium/high surface energy plastics.
9254M	Medical-Grade Acrylic (M129)	1.3	1.3	0.5 mil PET Film	74# PC KFT	C	Laminating and bonding to papers, rigid and flexible plastics, non-wovens, and foams.
9256M	Medical-Grade Acrylic (M129)	2.0	2.0	0.5 mil PET Film	74# PC KFT	C	

## Industrial Grade

3175M	Rubber (I915)/ Rubber (I917)	1.3	1.4	0.5 mil PET Film	60# KFT		Bonding to PU and PE foams, felt, and non-wovens.
5000M	Rubber (I915)/ Rubber (I917)	1.3	1.4	0.5 mil PET Film	80# PC KFT		Bonding to PU and PE foams, felt, and non-wovens.
4132M	Rubber (I923)	1.2	2.0	0.5 mil PET Film	80# SCK		Bonding to PU and PE foams, felt, and non-wovens.
4787M	Rubber (I918)	2.5	2.5	0.5 mil PET Film	74# PC KFT		Extremely aggressive adhesion for bonding to plastics and foams.
654M	Acrylic (I626)	2.0	2.0	0.5 mil PET Film	74# PC KFT		Foam-to-foam and foam-to-plastic bonding. Excellent adhesion to low surface energy materials.
654T	Acrylic (I626)	5 mil (Carrier and Adhesive)		Tissue	74# PC KFT		Foam-to-foam and foam-to-plastic bonding. Excellent adhesion to low surface energy materials.

# Transfer Tapes

Product	Adhesive	Adhesive Thickness	Liner	Testing	Uses
3426A	Medical-Grade Rubber (M104)	1.8	60# SCK	C, I	Mounting and laminating to plastics, electronic components, sensor devices.
3500B	Medical-Grade Acrylic (M118)	2.0	80# KFT	C, I	Medical device attachment and assembly. Polybag closure.
9728	Medical-Grade Acrylic (M129)	2.0	80# KFT	C	Room temperature bonding to films, foams, and fabrics. Excellent short-term bond to skin.
9730	Medical-Grade Acrylic (M129)	3.0	80# KFT	C	Room temperature bonding to films, foams, and fabrics. Excellent short-term bond to skin.

## Industrial Grade

7511	Acrylic (I634)	5.0	80# KFT or 12pt Board		Bonding foam, fabrics, embossed metals and plastics. Laminating and joining dissimilar materials.
652	Acrylic (I626)	2.0	74# PC KFT		Bonding to high and low surface energy plastics and foams.
653	Acrylic (I626)	3.0	74# PC KFT		
654U	Acrylic (I626)	4.0	12pt Board or 74# PC KFT		
655	Acrylic (I626)	4.5	74# PC KFT		

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Call or email Berry Global today to learn more!

**ADCHEM** POLYKEN  
The adhesive tape engineers®

