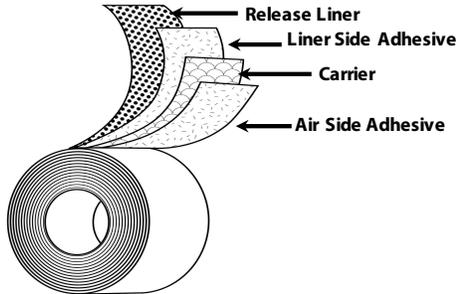


2754M

Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic (I642)

Backing/Carrier: 0.5 mil PET Film

Air Side Adhesive: Acrylic (I642)

Applications

- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound applications

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- High tack and excellent shear
- Excellent bond to foam substrates
- Low VOC adhesive
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|----------------------------------------------------|---------------|---------------|--------------------------|
| Overall Thickness (w/liner) | 9.6 mils | 0.244 mm | PSTC 133 |
| Air-Side Adhesive Thickness | 1.8 mils | 0.046 mm | PSTC 133 |
| Carrier Thickness | 0.5 mils | 0.013 mm | PSTC 133 |
| Liner Side Adhesive Thickness | 1.8 mils | 0.046 mm | PSTC 133 |
| Liner Thickness | 5.5 mils | 0.140 mm | PSTC 133 |
| Adhesion to Steel (Air Side -72Hr Dwell) | 77 oz/in | 8.42 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Liner Side - 72Hr Dwell) | 77 oz/in | 8.42 N/cm | PSTC 101 Mod - 1 mil PET |
| Loop Tack | 120 oz/in | 13.13 N/cm | PSTC 16 |
| Shear Strength | >9 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | -30 to 250 °F | -34 to 121 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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