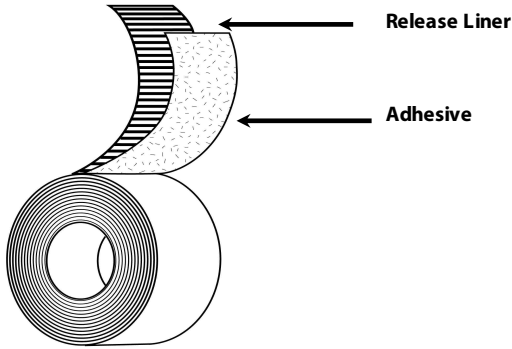


3591A

Transfer Adhesive



Adhesive: Rubber (I911)

Liner: 60lb super-calendered, silicone release treated on both sides

Applications

- Laminating paper, felt, sponge rubber, foam, and plastic
- Component assembly
- General mounting applications

Features

- Rubber Adhesive
- 60lb Release Liner

Benefits

- Superior adhesion to common substrates for assembly, laminating, and mounting
- Excellent quick stick
- Easy to die-cut and convert

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	5.3 mils	0.135 mm	PSTC 133
Adhesive Thickness	1.8 mils	0.046 mm	PSTC 133
Liner Thickness	3.5 mils	0.089 mm	PSTC 133
Adhesion to Steel	170 oz/in	18.60 N/cm	PSTC 101 Mod
Shear Strength	<24 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	175 °F	79 °C	
Intermittent Use	200 °F	93 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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