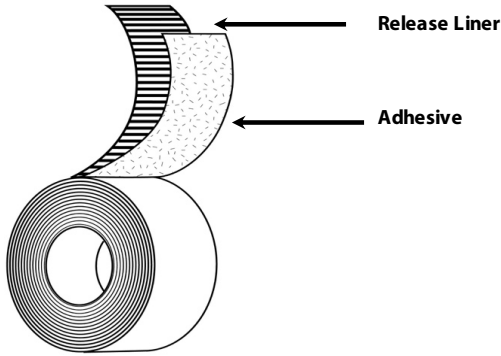


Acrylic Transfer Tape



Liner: 74# Polycoated Kraft
Adhesive: Acrylic (I630)

Applications

- Permanent bonding to a variety of foam materials
- Mounting sound damping materials
- Screen print and nameplate applications

Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

Benefits

- High tack adhesive
- Superior bond to a variety of foam substrates
- Excellent peel and shear properties
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Initial)	46 oz/in	5.03 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24 Hr Dwell)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Initial)	80 oz/in	8.75 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (24 Hr Dwell)	96 oz/in	10.50 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength (at 72 °F)	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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