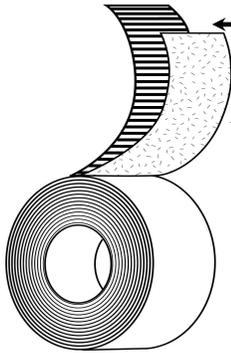


Low-Surface Energy (LSE) Acrylic Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I627)

Applications

- Excellent edge wrap resistance for foam bonding
- Bonds to foams and other LSE surfaces

Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

Benefits

- Excellent initial tack and high peel strength
- Medium shear and temperature resistance
- Chemical and plasticizer resistance
- Excellent long-term aging characteristics
- Excellent adhesion to LSE surfaces
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	3.8 mils	0.097 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	106 oz/in	11.60 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	118 oz/in	12.91 N/cm	PSTC 16
Shear Strength (at 72 °F)	>40 Hours		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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