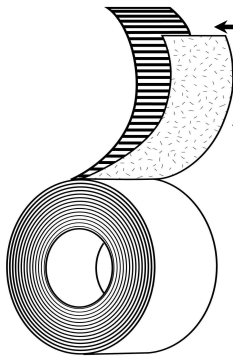


Acrylic Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft Liner

Adhesive

Adhesive:

Acrylic (I639)

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring higher heat resistance
- Applications requiring resistance to microbial growth

Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

Benefits

- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	65 oz/in	7.11 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel	170 oz/in	18.60 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength (at 72 °F)	7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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