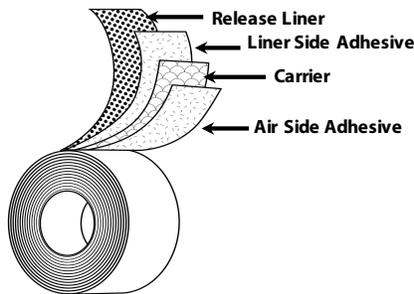


## Permanent/Removable Double-Coated Tape



**Liner:** 74# Polycoated Kraft

**Liner Side Adhesive:** Acrylic (I628)

**Backing/Carrier:** 0.5 mil PET Film

**Air Side Adhesive:** Acrylic (I632)

### Applications

- Bonding and laminating to foams, fabrics, and non wovens where clean removal is required
- General purpose bonding uses

Features	Benefits
<ul style="list-style-type: none"> <li>• Air-Side Acrylic Adhesive</li> </ul>	<ul style="list-style-type: none"> <li>• High tack and shear</li> <li>• Moderate peel</li> <li>• Bonds to a variety of substrates</li> </ul>
<ul style="list-style-type: none"> <li>• Polyester Film Carrier</li> </ul>	<ul style="list-style-type: none"> <li>• Support for aid in processing and application</li> <li>• Conformable</li> </ul>
<ul style="list-style-type: none"> <li>• Liner-Side Acrylic Adhesive</li> </ul>	<ul style="list-style-type: none"> <li>• Good bond to surfaces</li> <li>• Clean removal from many substrates</li> <li>• Repositionable</li> </ul>
<ul style="list-style-type: none"> <li>• 74# Kraft Liner</li> </ul>	<ul style="list-style-type: none"> <li>• Good lay-flat; moisture resistant</li> </ul>

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Overall Thickness (w/liner)</b>	8.2 mils	0.208 mm	PSTC 133
<b>Air-Side Adhesive Thickness</b>	1.2 mils	0.030 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Liner Side Adhesive Thickness</b>	1.0 mils	0.025 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Liner Side)</b>	32 oz/in	3.50 N/cm	PSTC 101 Mod - 1 mil PET
<b>Shear Strength</b>	>7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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