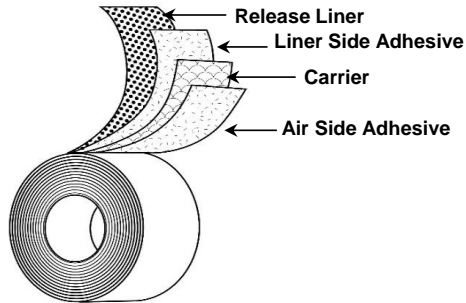


154M-55

Double-Coated PET Film Tape



- Liner:** 55# White Densified Kraft
- Liner Side Adhesive:** Acrylic (I659)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Acrylic (I659)
- Specifications:** Adhesive meets various Automotive Specification requirements

Applications

- Bonding and laminating to a wide variety of cloth, vinyl, cork, paper, rigid and flexible plastics
- Paper splicing
- Mounting displays, signs, posters, mirrors, name-plates, and decorative wall products
- Applications requiring excellent UV and good temperature resistance

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 55# Kraft Liner

Benefits

- Moderate peel and high tack
- Excellent shear strength
- Bonds to a wide range of substrates
- Good temperature performance and UV resistance
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|--|---------------|---------------|--------------------------|
| Overall Thickness (w/liner) | 6.3 mils | 0.160 mm | PSTC 133 |
| Air-Side Adhesive Thickness | 1.3 mils | 0.033 mm | PSTC 133 |
| Carrier Thickness | 0.5 mils | 0.013 mm | PSTC 133 |
| Liner Side Adhesive Thickness | 1.3 mils | 0.033 mm | PSTC 133 |
| Liner Thickness | 3.2 mils | 0.081 mm | PSTC 133 |
| Adhesion to Steel (Air Side) | 40 oz/in | 4.38 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Liner Side) | 40 oz/in | 4.38 N/cm | PSTC 101 Mod - 1 mil PET |
| Shear Strength (1" x 1" x 1 Kg) | >7 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | -30 to 220 °F | -34 to 104 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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