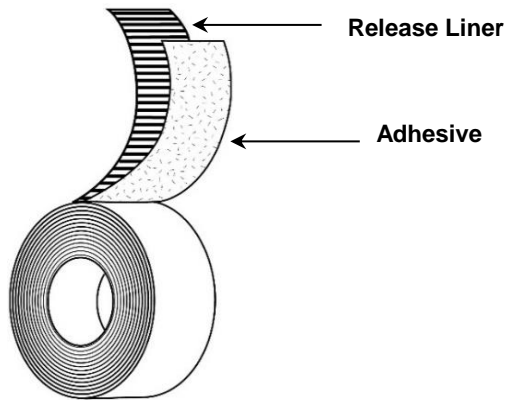


PRELIMINARY



4114U-80

Rubber Transfer Tape



Liner: 80# SCK

Adhesive: Rubber (I923)

Applications

- Bonding to a wide variety of foams, felt, cork, rubber, and sponge materials
- Splicing applications
- Weatherstripping
- General purpose bonding uses
- Gasket, insulation, light shielding, and sound damping uses

Features

- Rubber Adhesive System
- Polyester Film Carrier
- 80# SCK Liner

Benefits

- Offers exceptionally high tack and high peel
- Excellent shear strength
- Bonds well to variety of foams
- Well-suited for general purpose bonding to medium and high energy substrates
- Exhibits good bond to LSE substrates
- Support for aid in processing and application
- Conformable and good dimensional stability
- Excellent processing and die-cutting stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	6.1 mils	0.155 mm	PSTC 133
Adhesive Thickness	1.4 mils	0.036 mm	PSTC 133
Liner Thickness	4.7 mils	0.119 mm	PSTC 133
Adhesion to Steel	122 oz/in	13.35 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	227 oz/in	24.83 N/cm	PSTC 16 Method A
Shear Strength (1" x 1" x 1 Kg)	> 7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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